



Dart Aerospace Ltd.
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D130-1046-015
Job Sheet 184489



Part No: D130-1046-015

Job Qty: 1 ea

Part Name: EC130/H130 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D130-1046 REV.B IPP REV:A 18.08.23 INN AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Stores/Pkg-2		9-85	DAS 9-85
110	Packaging	1 pcs	11/23/18	11/23/18	0.00	0.00	Packaging1-5		9-85	DAS 9-85
120	QC	1 pcs	11/23/18	11/23/18	0.00	0.00	QC4		9-85	DAS 9-85
130	Packaging	1 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2		9-85	DAS 9-85
135	DC	1 pcs	11/23/18	11/23/18	0.00	0.00	DC		9-85	DAS 9-85
140	QC21-FG	1 Ea	11/23/18	11/23/18	0.00	0.00	QC21		9-85	DAS 9-85

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-015 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-015 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D130-1046-111	EC130/H130 Cable Cutter Upper Removable Provisions	1 Ea (1 ea)	90-Start up Operation	5126245
D130-1046-211	EC130/H130 Cable Cutter Lower Removable Provisions	1 Ea (1 ea)	90-Start up Operation	5126249

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D130-1046-111	1	0	0
	D130-1046-211	1	0	0

Part Specifications

Specifications could not be found.

Plex 10/10/18 1:53 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description: _____ DART Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K8A 1K7 TEL: 513 832-5200 FAX: 513 832-5201 Email: sales@dartaero.com www.dartaero.com		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐				
				MRB (QSI042) Approval				
				Completed By				
				Lead hand / Supervisor Approval Verification				
				QC / QA Coordinator Approval				

Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-ver ☐ Operator ☐ Offset/Setu ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Container No: S136766 Part: D130 - 1046 - 015 Job No: 184489 Serial No/Batch: S136766 Revision: B Inspector: _____ Exp Date: _____ Instructions: FAA STC SR02609SE 18/08/09, T&LoA C-18-0702 18/09/14, EAS Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ /Surge am ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐						
		OTHER : _____						